



Tellurite glasses and fibres for the development of coherent Mid-IR supercontinuum source

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Motivations

Mid-IR applications (1 μm to 5 μm)

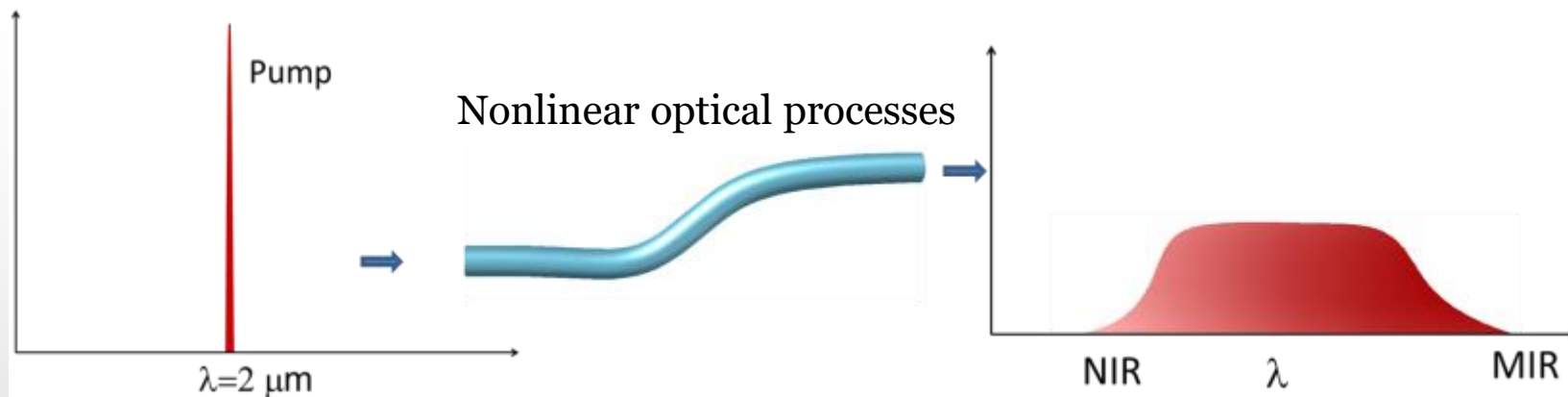
- i. Chemical sensing – molecular fingerprint
- ii. Medical applications – OCT
- ii. Mid-IR LIDAR systems

Mid-IR light source technologies

- i. Rare-earth ions doped crystal/glass
- ii Optical Parametric Oscillators/Amplifiers
- iii. Quantum cascade lasers
- iv. **Supercontinuum sources**

Supercontinuum sources

Narrow bandwidth and highly coherent laser light converted into a broad spectrum by exploiting the non linear properties of the medium



MIR Supercontinuum sources in soft glass fibers

	n_2 (m ² /W)	ZDW
ZBLAN	3×10^{-20}	1.68 μm
Tellurite glass	30×10^{-20}	2.2 μm
Chalcogenide glass	$>300 \times 10^{-20}$	$>4 \mu\text{m}$

λ_{pump} / ZDW & fibre dispersion profile



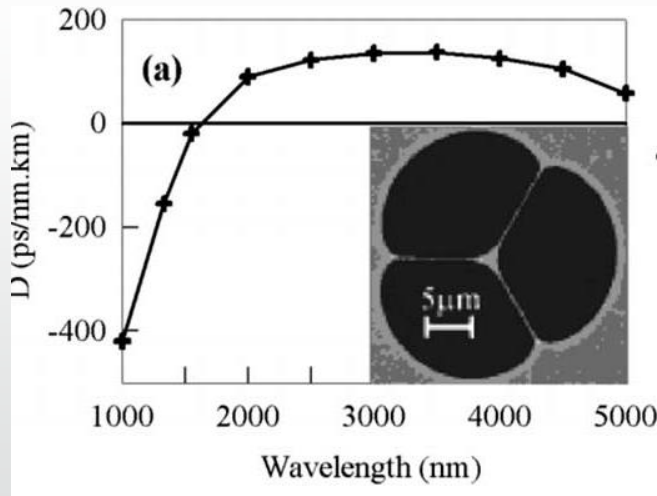
Dynamic and efficiency of SC generation

MIR Supercontinuum sources in soft glass fibers

Mature and “low” cost 1.5 μm and 1.9-2 μm pulsed laser technologies (Er^{3+} and Tm^{3+} -based)



Fiber dispersion engineering for TeO_2 and chalcogenide fibers



- Microstructure control difficult
- Poor environmental stability
- Integration challenging

MIR Supercontinuum sources in soft glass fibers

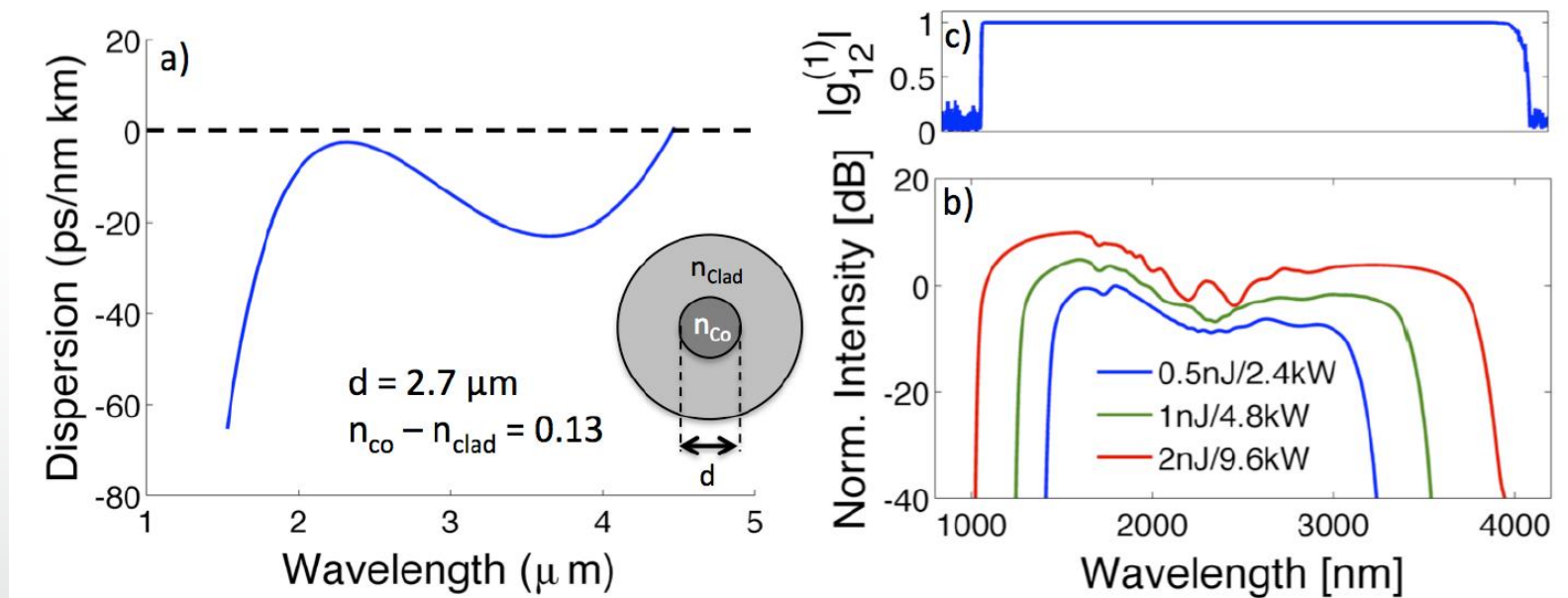
ZBLAN fibre most successful => quality of fibre critical



J. Swiderski, Progress in Quant. Elec., 38, 2014, pp 189-235

MIR Supercontinuum sources in soft glass fibers

Dispersion engineering in high index contrast all solid fiber



Heidt et al., conference proceeding of OSA meeting “Speciality Optical Fibers”, **2012**.

Objective

Development of TeO_2 fibre for high power SC

- Step index fibre for fabrication control and integration
- high NA for dispersion engineering

No exotic fibre structure => back to material engineering...

New TeO₂ glass for SC generation

Glass development specifications:

1. Improved thermo-mechanical properties / TZN glass
2. Higher nonlinear refractive index / TZN glass
3. Mid-IR absorption edge 4.5 μm (=TZN)
4. Low OH group content (= loss around 3 μm)

Approach:

- 1 Suitable intermediate elements for improving glass stability
- 2&3 Highly polarisable element for improving nonlinearity
- 3&4 Glove box controlled melting atmosphere ($\text{H}_2\text{O} < 0.3 \text{ ppm}$)
- 3&4 <2-3 mol% fluoride precursor for removing OH groups

New TeO₂ glass for SC generation

Melting procedure

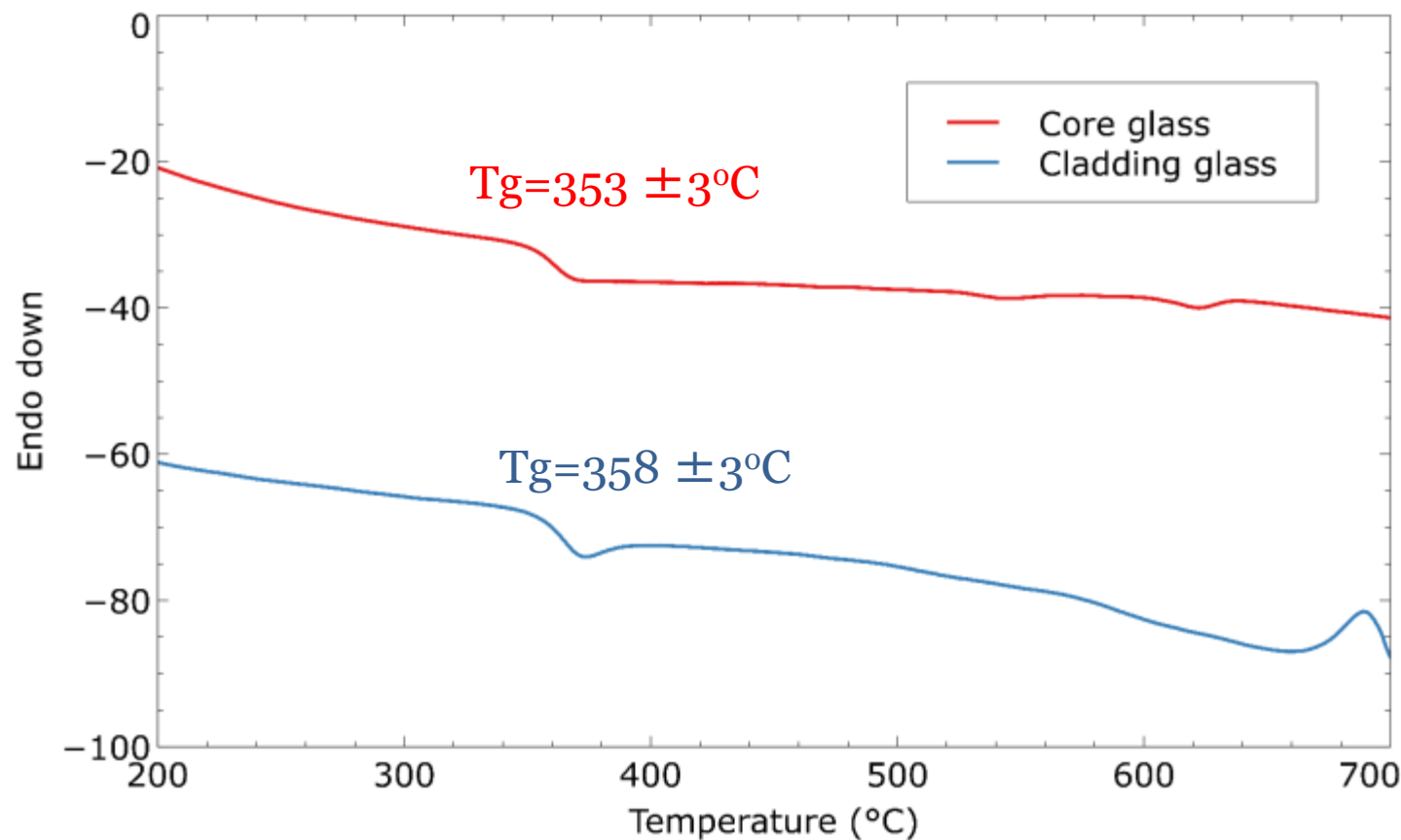
- Precursor: +99.99%
- Au crucible
- Glove box dried air (<0.1 ppm H₂O)
- Melting temperature: ~830°C

Cladding glass composition

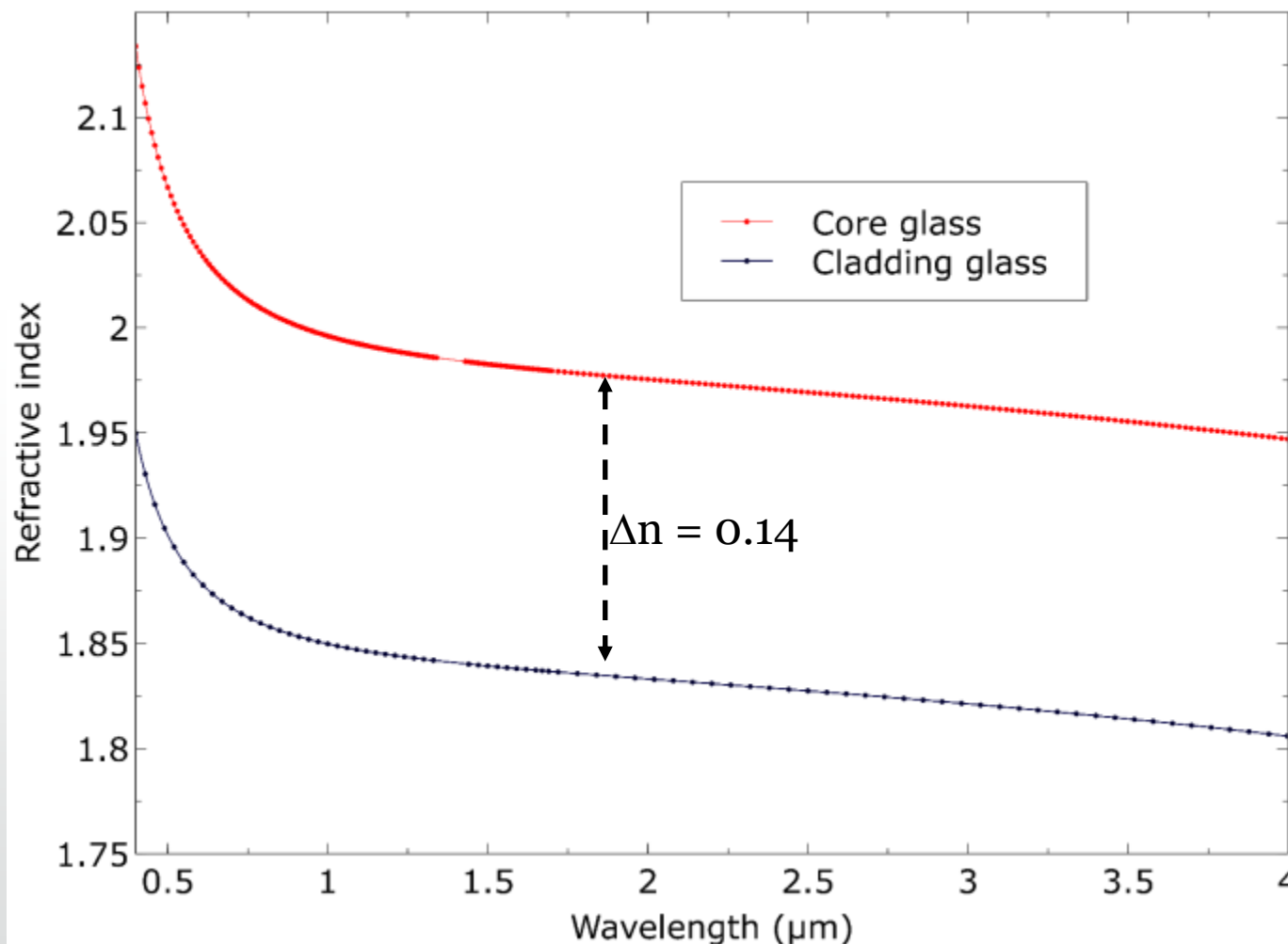
- 25% of TeO₂ substituted by GeO₂
- 9% of ZnO by Na₂O

New TeO₂ glass for SC generation

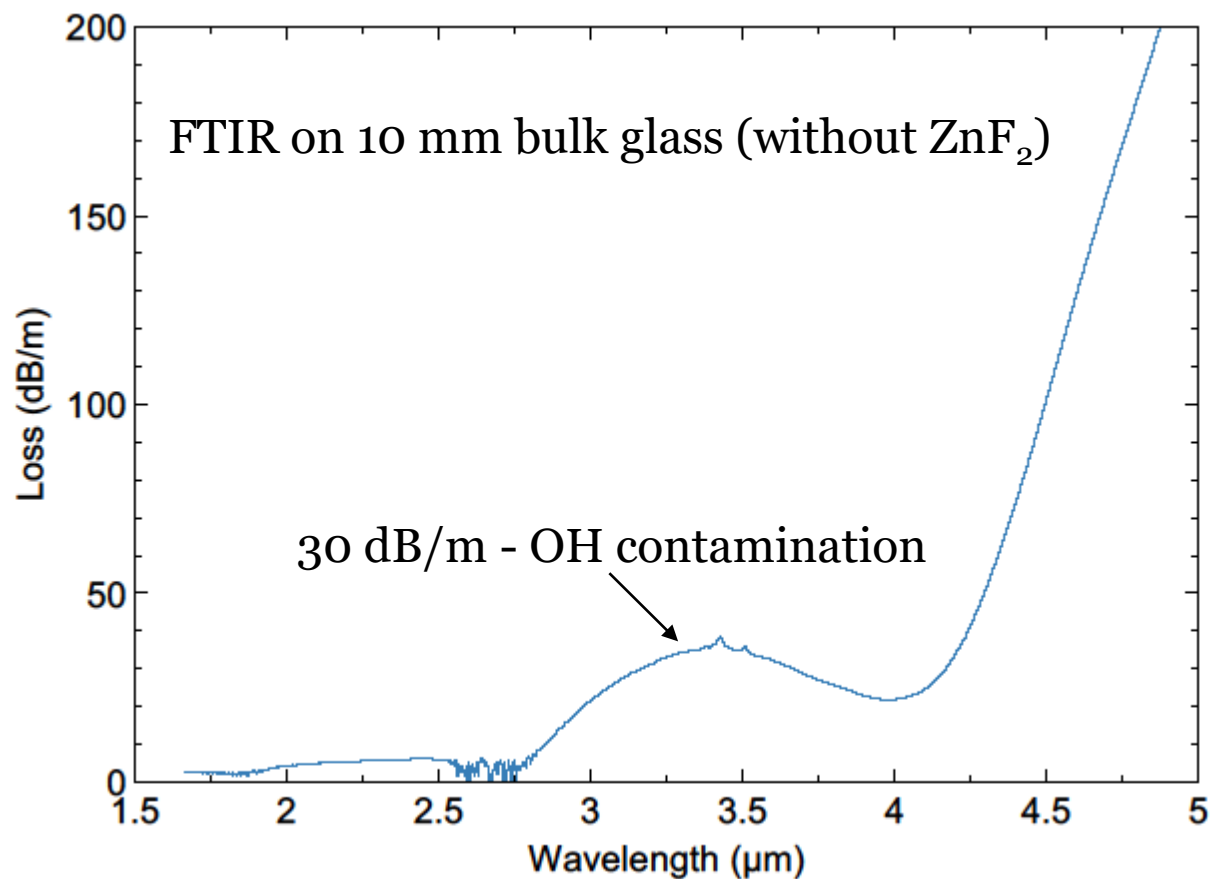
after 27 glass compositions...



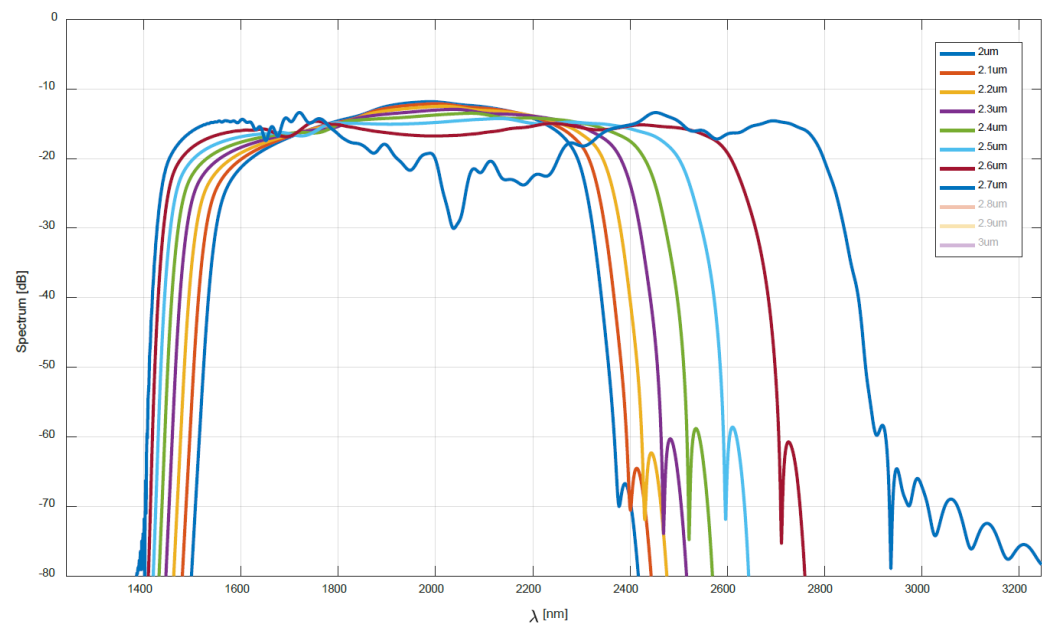
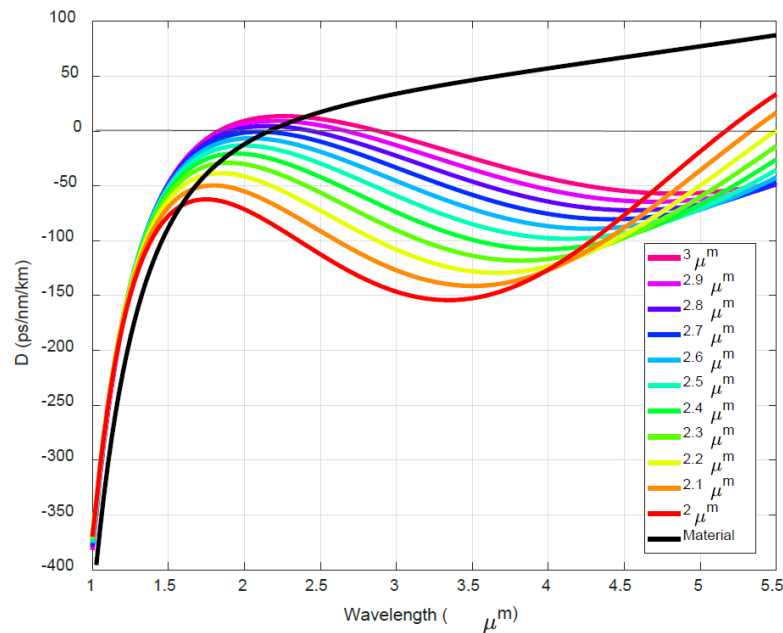
New TeO_2 glass for SC generation



New TeO_2 glass for SC generation



Fibre design for coherent SC



Core diameter 2 μm to 2.7 μm for coherent SC in 20 cm long TeO_2 fibre

Fibre fabrication

Possible techniques:

- Suction casting
- Built-in-casting
- Direct rod-in-tube **for control of fibre geometry.**
Impact on losses?

Fibre 1. Large core (50 μm) fibre – for preliminary tests

- Core glass rod by casting ($\varnothing 12\text{mm}$ diameter) => cane
- Cladding tubes rotational casting

Fibre 2. Small core (2.75 μm) fibre - Double sleeving procedure

- Core glass rod by casting ($\varnothing 12\text{mm}$ diameter) => cane
- Cladding tubes made by extrusion

Fibre 1 - Cladding tubes by rotational casting

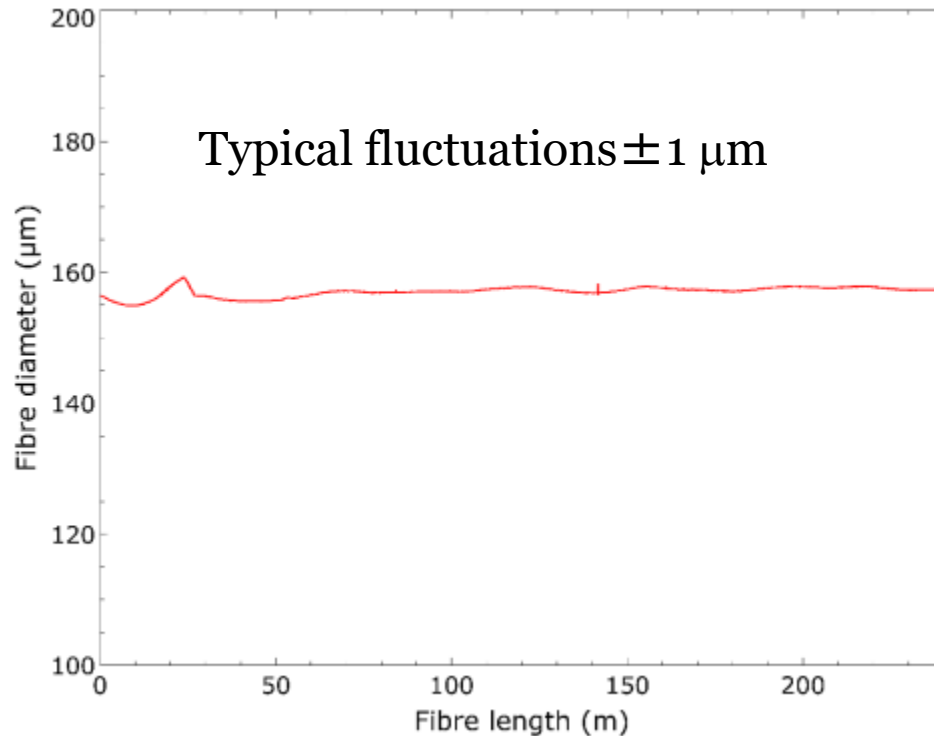


2000 rpm from liquid state

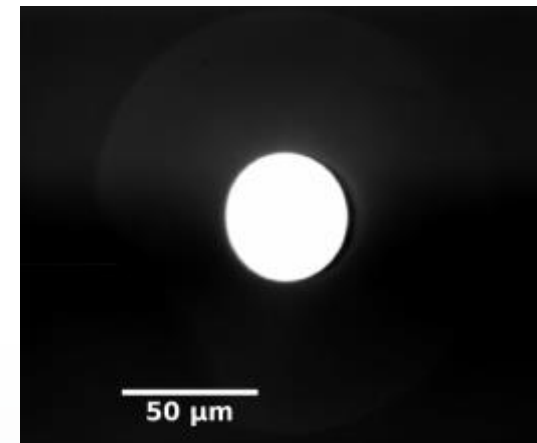
OD 12 mm /ID 4 mm to 8 mm



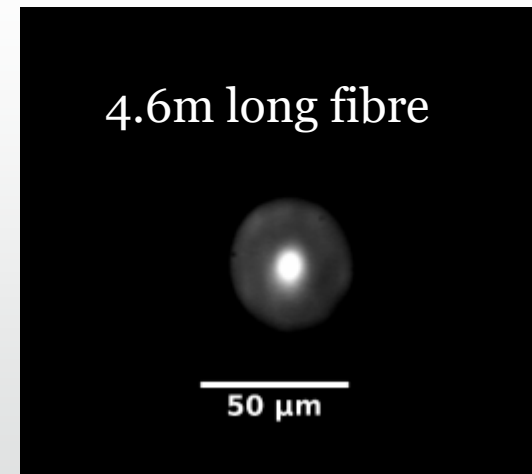
Fibre drawing



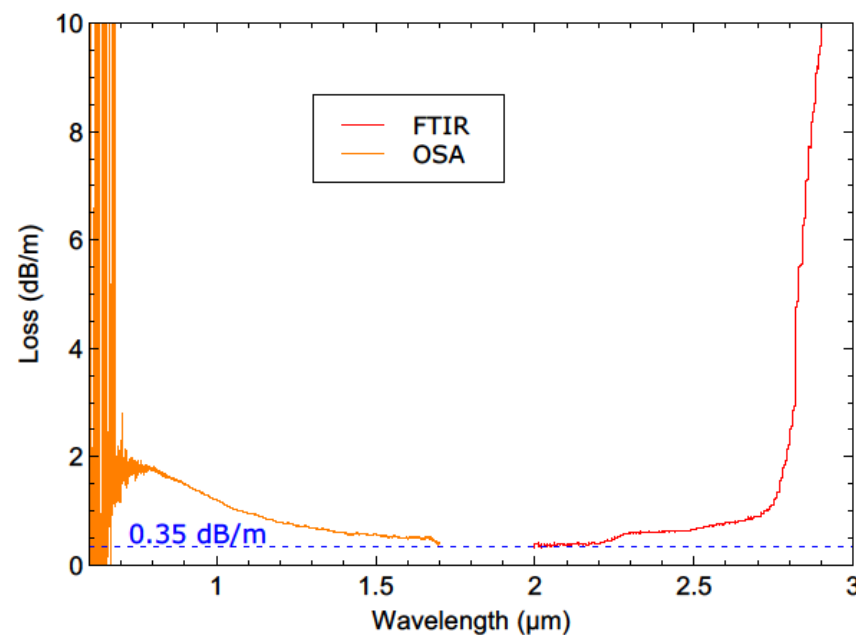
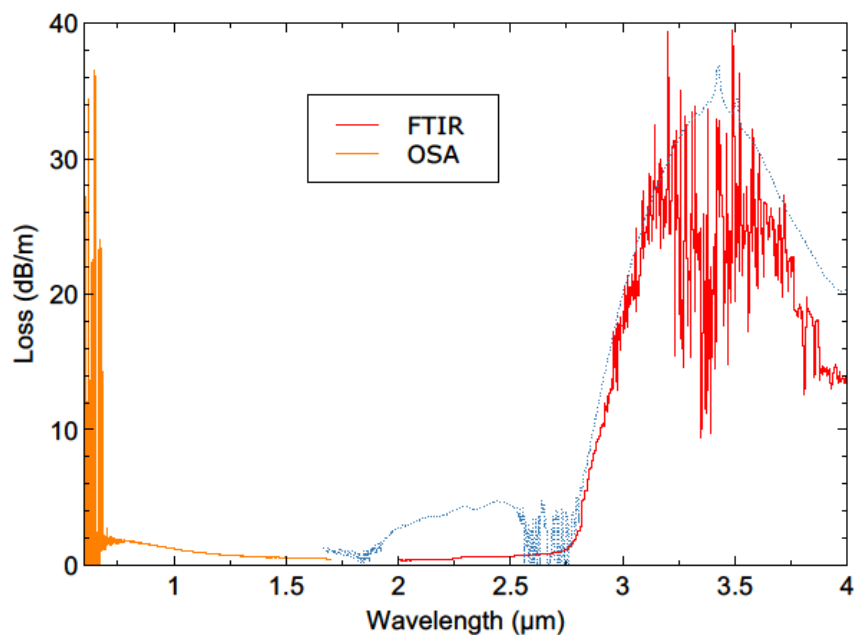
Near Field - Fibre 1



4.6m long fibre



Fibre 1 - losses



Near field observations + low loss level => **good quality TeO₂ fibre**

Fibre 2 - Extrusion of cladding tube

Synthesis of cladding glass billet

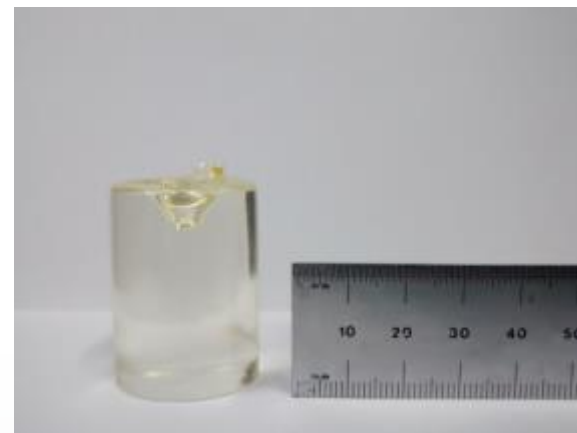
Ø 28 mm × 40 mm

Extrusion process

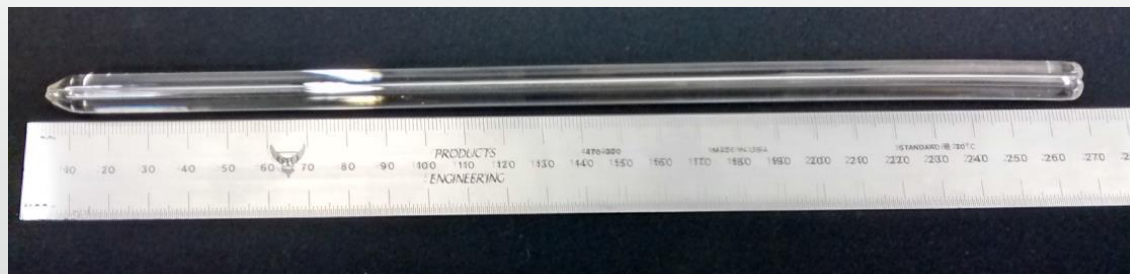
405 °C

0.1 mm/min ram speed

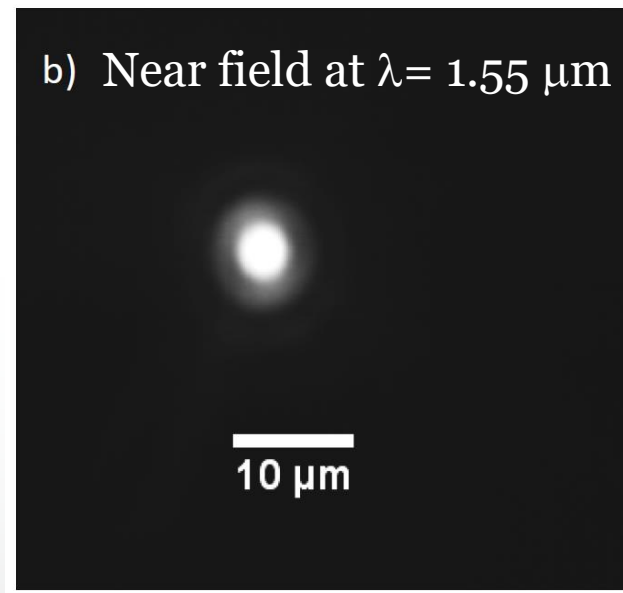
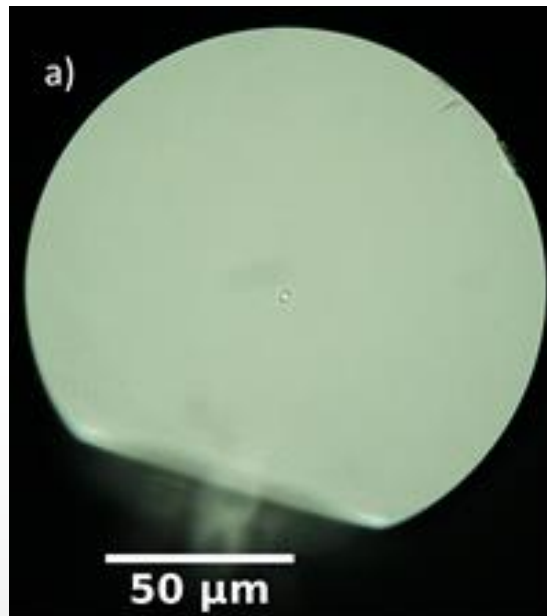
1.41 kN force



Clad tube with high OD/ID ratio (10 mm /1.8 mm)



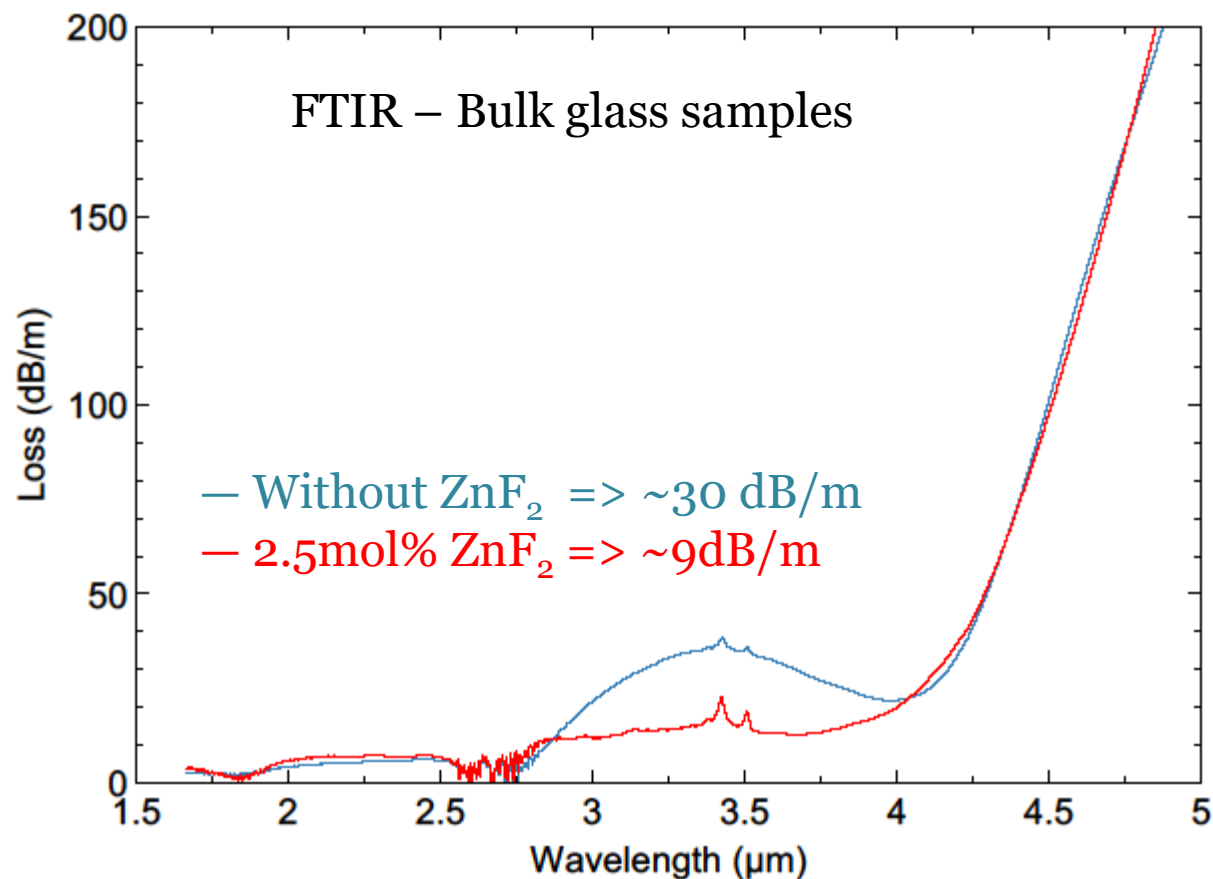
Fibre 2



Losses at $1.55 \mu\text{m} = 2.56 \text{ dB/m}$ in $2.75 \mu\text{m}$ core

Acceptable attenuation level for short length device ($\sim 10\text{-}20 \text{ cm}$)

Reducing OH content



Conclusion

- Development of improved TeO₂ glass specifically designed for SC generation in Mid-IR

Glass label	$T_g (^{\circ}C) \pm 3$	$T_x (^{\circ}C) \pm 3$	$\Delta T = T_x - T_g$ $\pm 6 ^{\circ}C$	$n@2 \mu m \pm 0.001$
TBG_1 (core)	353	575	200	1.975
TBG_2 (clad)	358	625	245	1.833

- Development of clad class offering high NA and compatible for fibre fabrication

Low loss & High quality fibre fabricated. Losses low enough?

Ongoing and future work

- SC generation experiments in fabricated fibres
- OH reduction in glass => low loss fibre across whole MIR
Undergoing fibre fabrication

Acknowledgement



Funding of J. Lousteau's Individual Fellowship (Marie Curie Sklodowska Actions) under Grant Agreement n. 659092 (WISDOM).



Thanks to the organizers & thank you for your attention

New TeO_2 glass for SC generation

