

Oxyfluoride nano-glass-ceramics doped with rare-earth ions: bulk and fibers

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Introduction



Technical Committee 07: Crystallisation & GCs

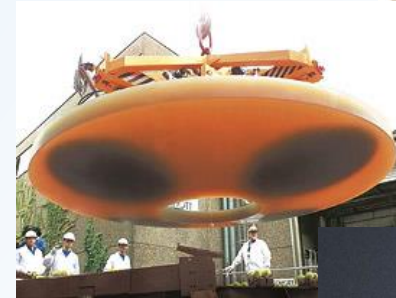
Glass-ceramics are polycrystalline solids obtained from the **CONTROLLED** crystallization of glasses.

REMARK

According to the definition, the crystal fraction is not important, whether it is 1 % or 99% we can still talk about glass-ceramics!

S. D. Stookey

FOTOCERAM®



Glass-ceramics are defined by the
PROCESSING!

Introduction

Why oxyfluoride glass-ceramics ?

➤ 1993 Wang & Ohwaki:

$\text{Pb}_x\text{Cd}_{2-x}\text{F}_2$ nano-crystals within the aluminosilicate glass matrix

Optically active GCs with improved properties as compared to glass

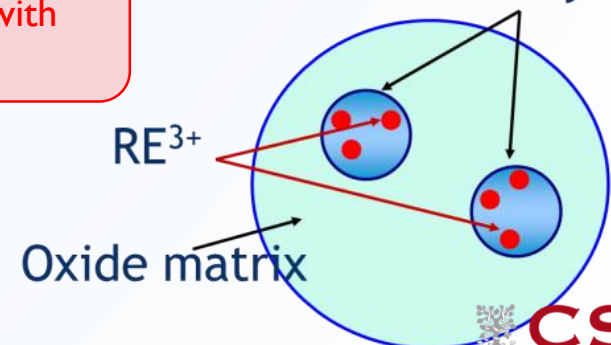
Oxyfluoride glass-ceramics offer better alternatives

- ✓ Low phonon energy, optical transparency and rare-earth ion of fluoride glasses
- ✓ Good mechanical, thermal and chemical properties of oxide glasses

Transparency condition:
uniformly dispersed nano-crystals with
size less than 50 nm

Material	Phonon Energy (cm^{-1})
Phosphate	1200
Silicate	1100
Fluoride	500
LaF_3	350
NaLaF_4	300

Fluoride nanocrystals



* Y. Wang, J. Ohwaki, *Appl. Phys. Lett.* 63 (24) 3268 (1993)

A. de Pablos-Martín et al., *Int. Mater. Rev.* 57 [3], 165-186 (2012)

P.P. Fedorov et al. *J. Fluorine Chem.* 172, 22-50, (2015)

Materials Preparation

Bulk samples

Glass composition (mol %) 55Si-10La*:

55 SiO₂ (% mol)

20 Al₂O₃

15 Na₂O

10 LaF₃

0.1, 0.2, 0.5, 1, 2 NdF₃

0.5 ErF₃, 0.5ErF₃-2YbF₃

Crystallisation at T_g + (20-100 °C)

T_g ~ 580°C

High solubility of RE³⁺ ions inside
LaF₃ crystals
 $\text{La}^{3+} \rightleftharpoons \text{Nd}^{3+}$

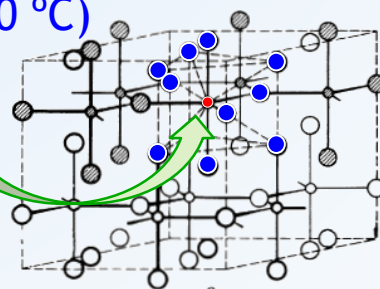
Raw materials



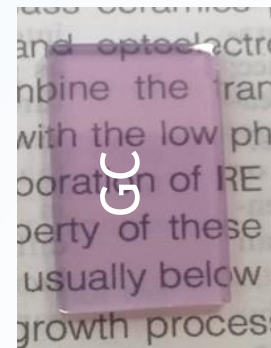
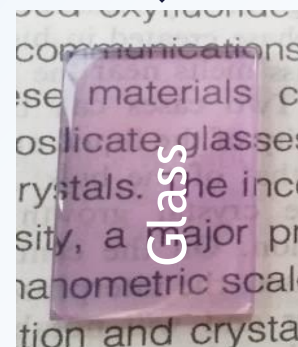
Melting
1650 °C - 1.5h



Heat treatment
GCs 620°C, 660°C



Space group P $\bar{3}$ C1



*A. de Pablos-Martín J. Am. Ceram. Soc., 94, 2420-2428 (2011)

Materials Preparation

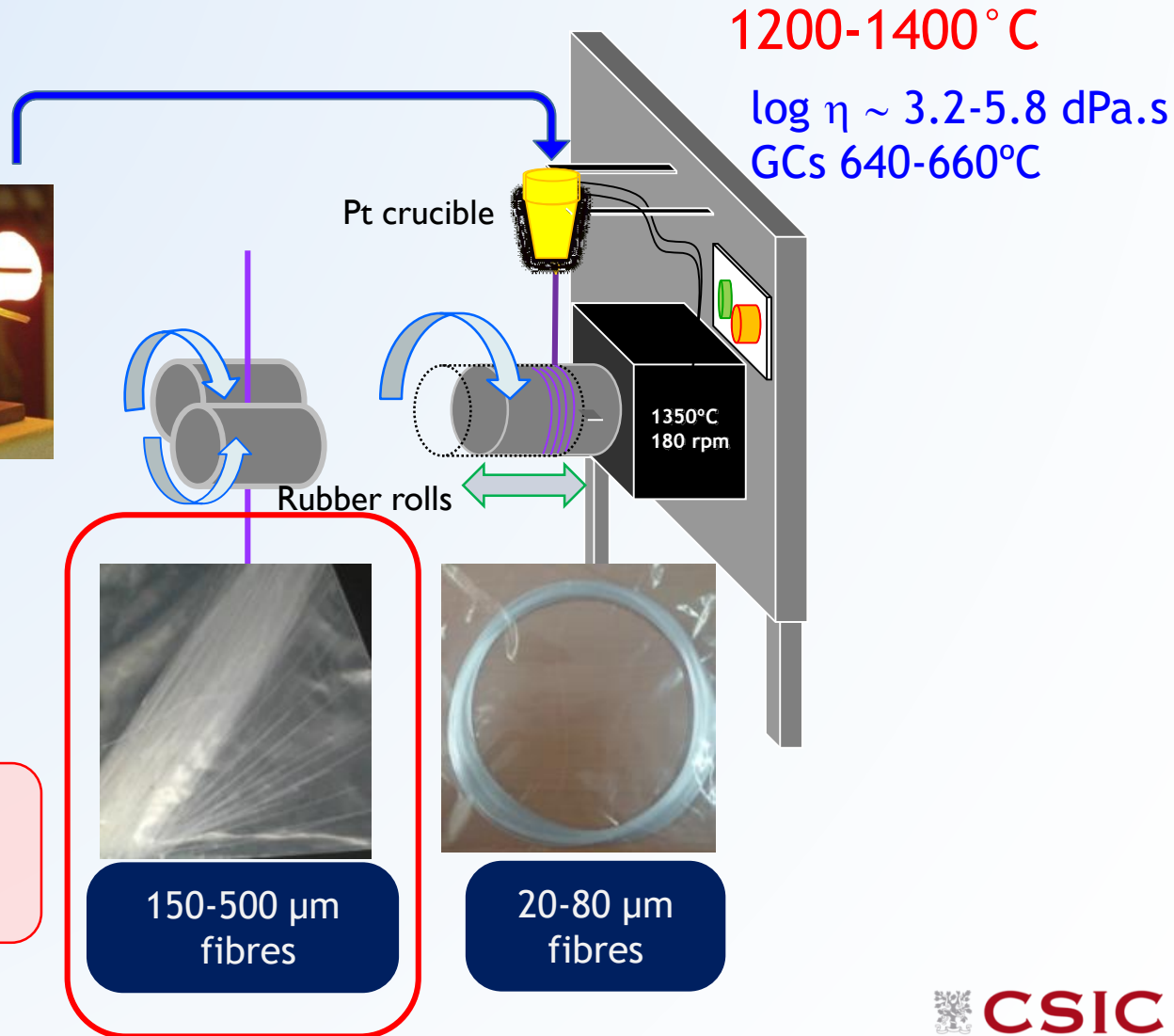
Fibers

Bulk glass specimens are heated up and drawn into fibres



Doping with
0.1 and 2 NdF_3 (mol %)

200 μm fibres used for structural characterisation and for optical measurements

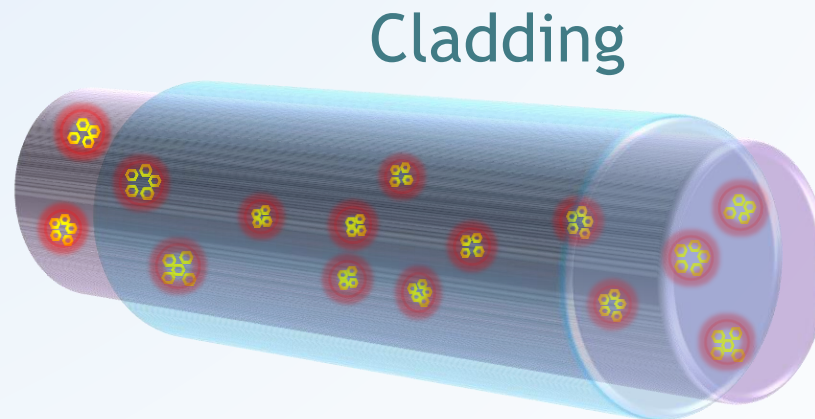


Materials Preparation

Cladding of glass-ceramic fibers

➤ Glass fibers (250 μm core size) heat treated at 640 $^{\circ}\text{C}$ -40h to obtain GC core containing LaF_3 NCs

➤ SiO_2 cladding (3 μm) deposition using sol-gel (TEOS-MTES-LUDOX) and sintered at 450 $^{\circ}\text{C}$ -1h

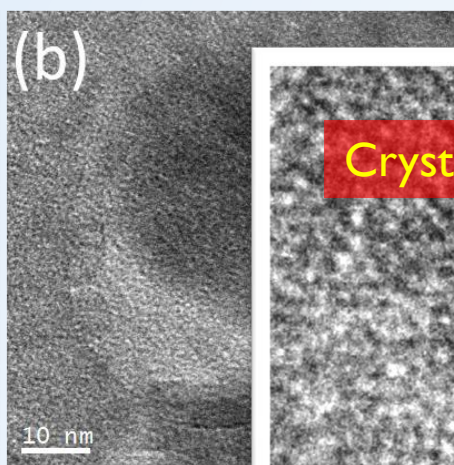
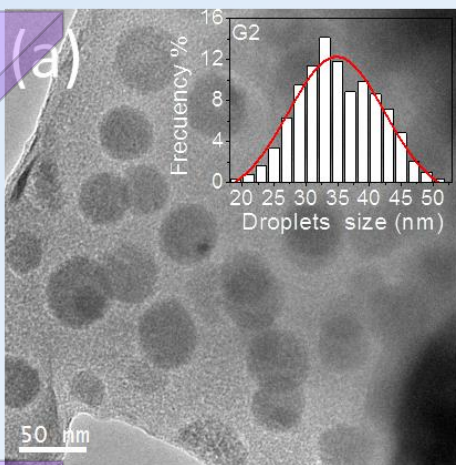


Nd^{3+} doped
GC Core

HR-TEM and Microstructure

Bulk doped with 2Nd

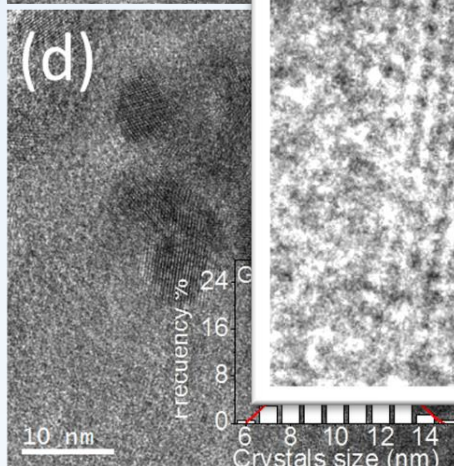
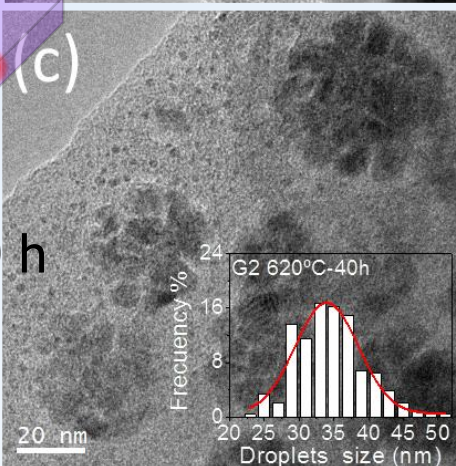
Glass



Phase separation droplets

Crystal size ~10 nm

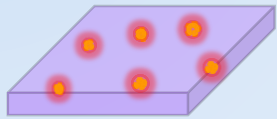
$d = 3.3 \text{ nm}$
(111)



GC
620 °C-40 h

for

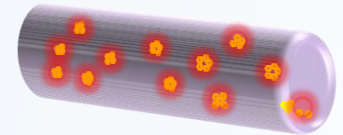
EDXS and RE distribution



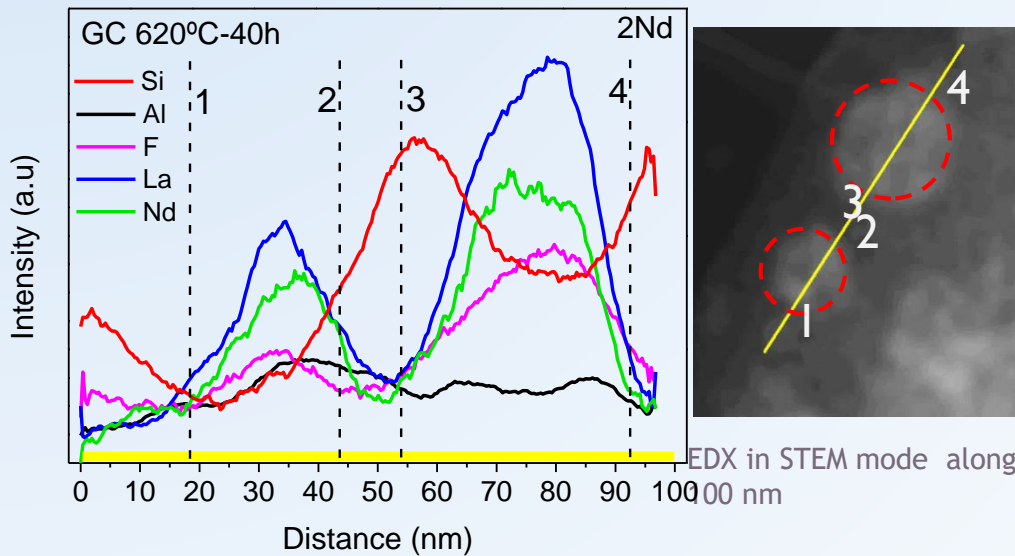
GC Bulk 620 °C-40h

Where are RE ions ?

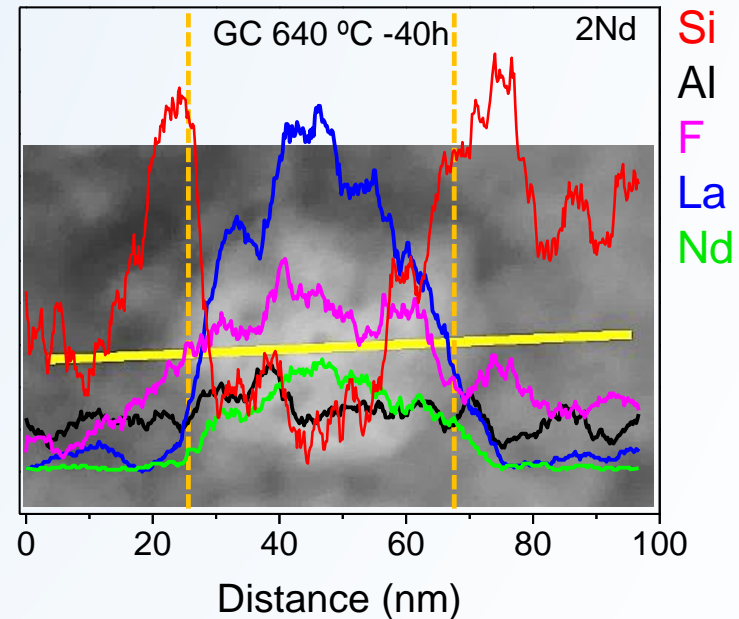
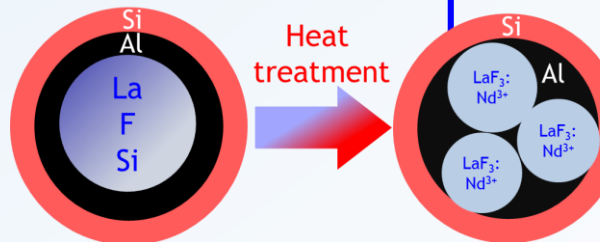
Best optical efficiency when
RE ions are in crystals



GC Fibers 640 °C-40 h

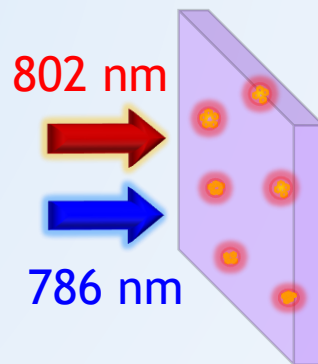
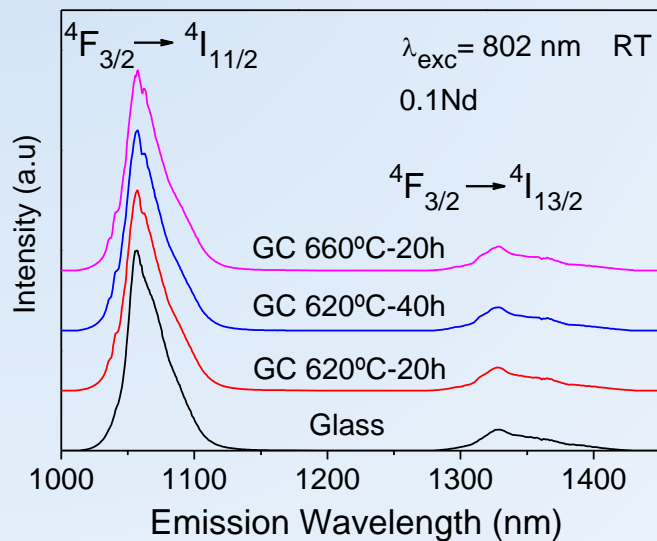


A viscous barrier enriched
in Si surrounds the
droplets.
Droplets are clearly
enriched in La, Nd and F.

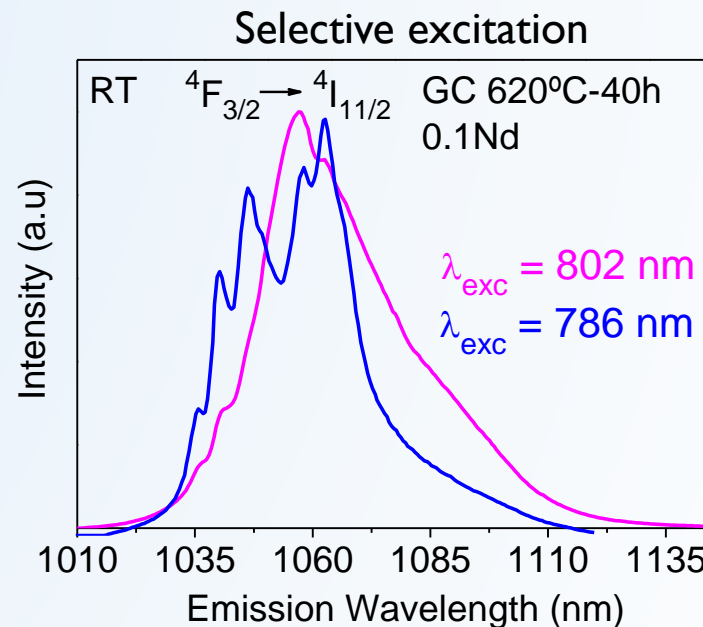


From TEM and EDXS the same
structure and crystallisation
behaviour as for bulk samples
is observed.

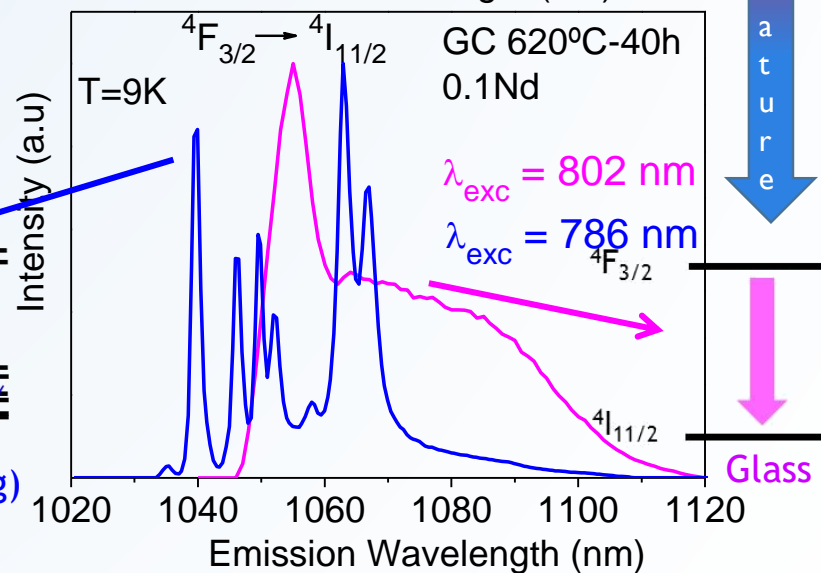
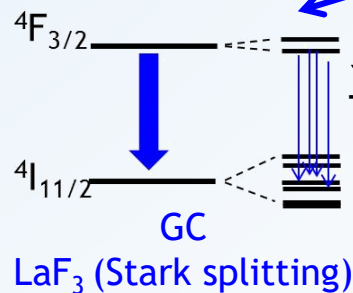
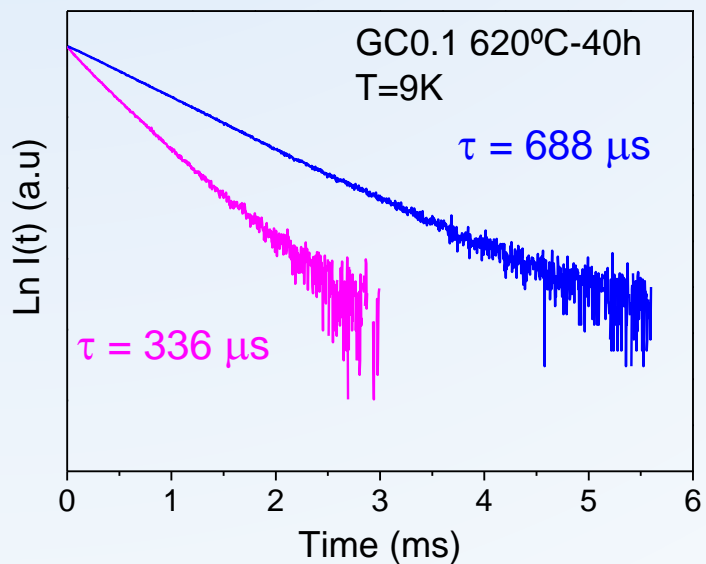
PL and lifetime



GC Bulk
620°C-40h

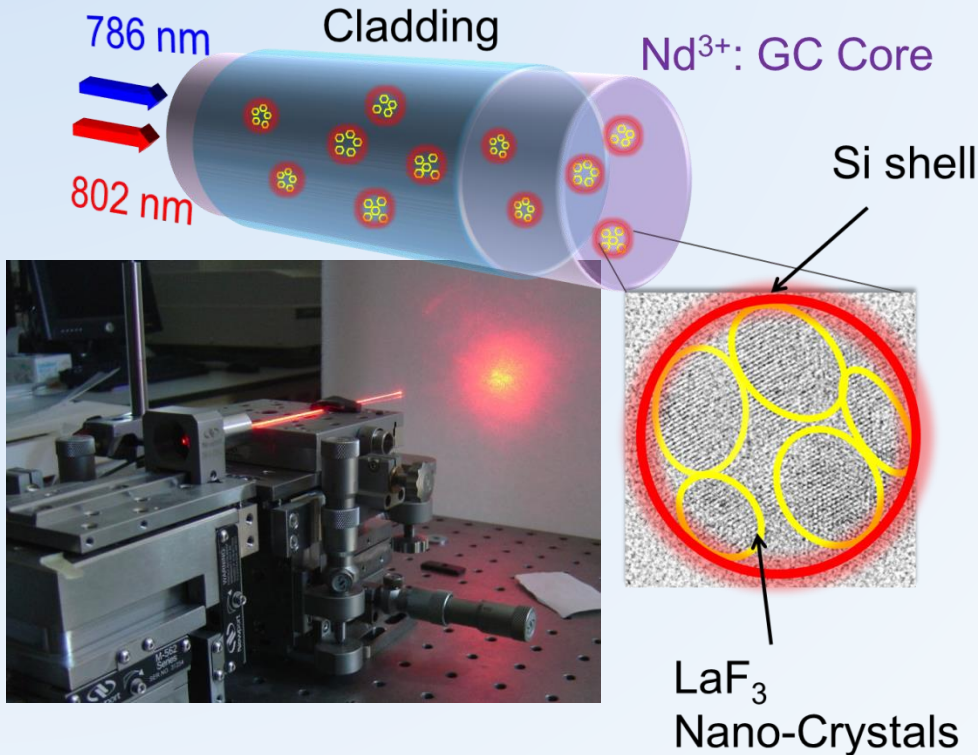


Temperature

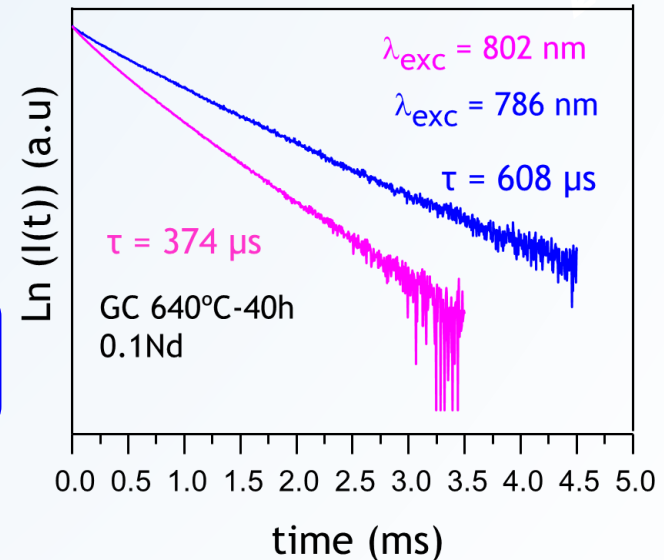
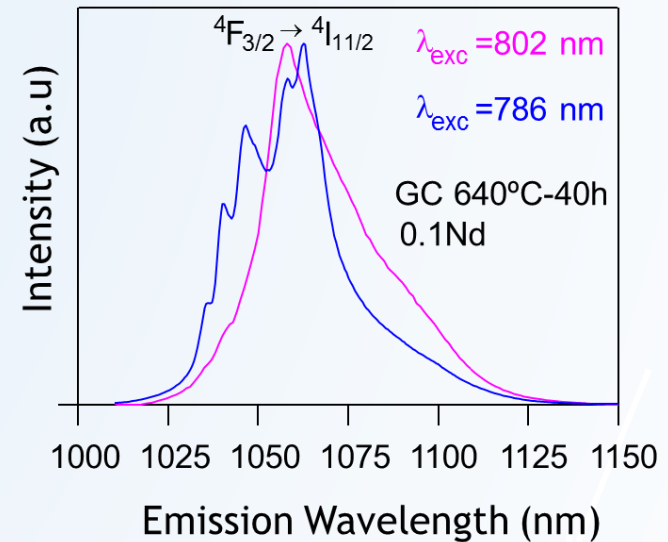


PL and lifetime

GC fibre 640°C-40h



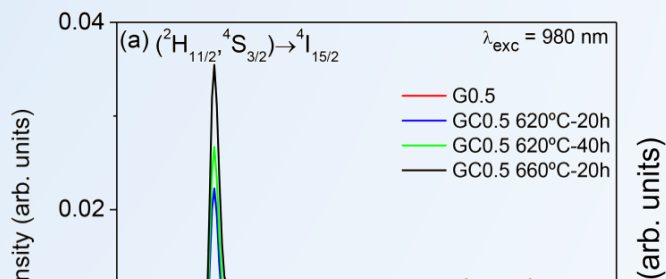
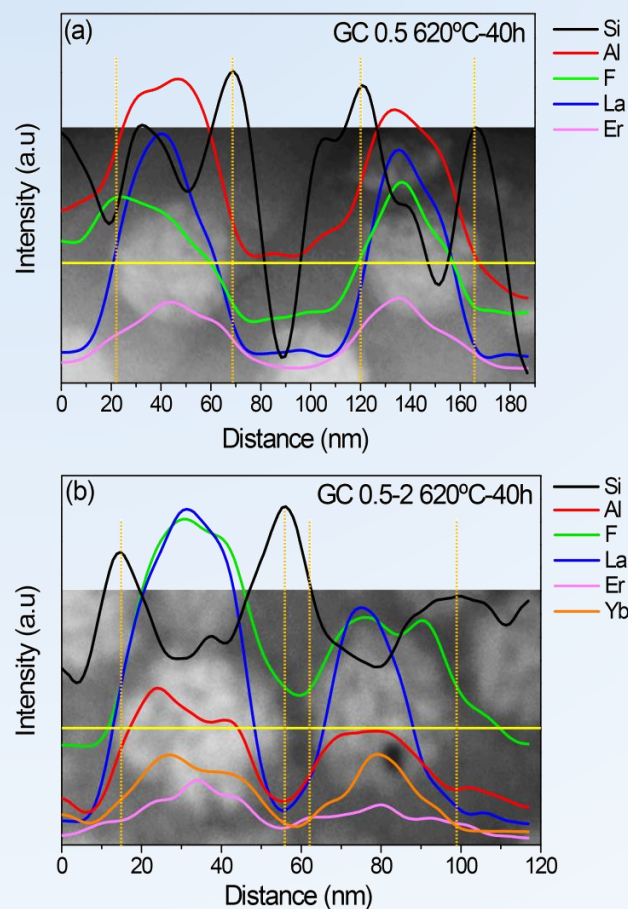
We demonstrated the possibility to obtain crystal-like optical properties in oxyfluoride glass-ceramic fibers!



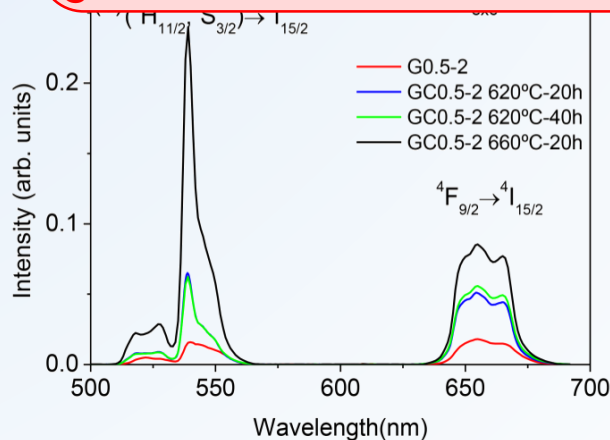
* G. Gorni et al. *CrystEngComm* (submitted) July 2017

Microstructure/PL and lifetime

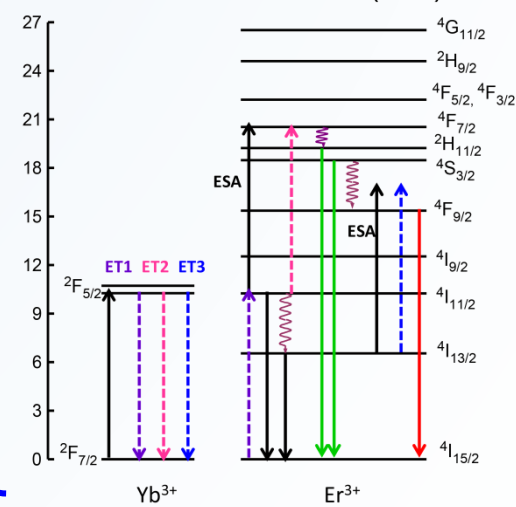
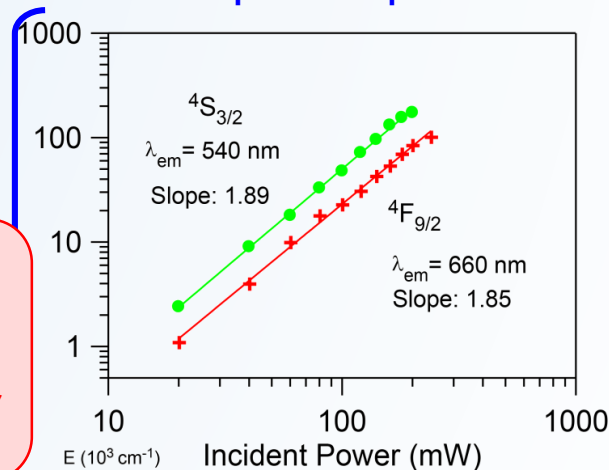
Er- Er/Yb doped bulk samples



Take home message: RE ions incorporation was proved and much better optical properties were obtained for GCs than for glasses.

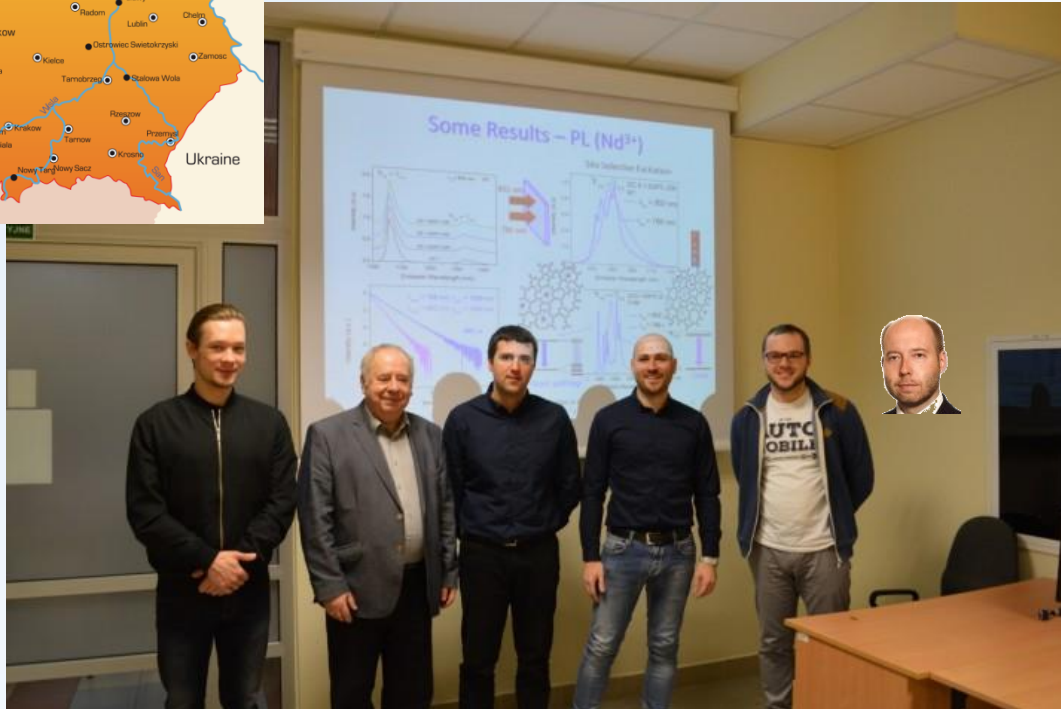


Two photon process



STSM-MP1401

Laboratory of Optical Fiber Technology 7th Nov-9th Dec 2016 Bialystok, Poland

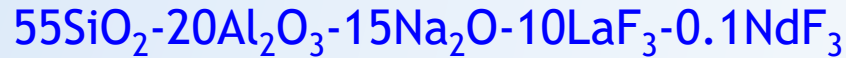


STSM-MP1401

Composition (%mol)	55Si-10La	70Si-7Gd
SiO ₂	55	70
Al ₂ O ₃	20	7
Na ₂ O	15	8
K ₂ O	0	8
LaF ₃ /YF ₃ /LuF ₃ /GdF ₃	10	7
(Na ₂ O + K ₂ O)/(SiO ₂ + Al ₂ O ₃)	0.20	0.21
(Na ₂ O + K ₂ O)/Al ₂ O ₃	0.75	2.28
LnF ₃ /(Al ₂ O ₃ + Na ₂ O + K ₂ O)	0.28	0.30
T _g (°C) (Dilatometry)	598 ± 2	510 ± 2
Crystalline phase	LaF ₃	NaGdF ₄

- Different crystalline phases doped with Nd³⁺

Results 55Si10La

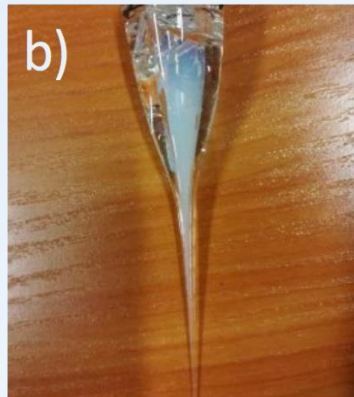


Rod-in-tube method (AR GLAS® cladding)

Drawing at 1000 °C



Core drawing



Preform drawing

Polished glass rod



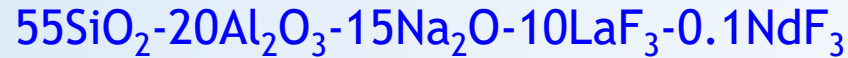
5 cm

Crystallized

High glass tendency to crystallization. Strong crystallization peak (DTA) and low (100°C) thermal stability.

Higher T? Preform deforms under its own weight
Solution: to find suitable cladding

Results 55Si10La

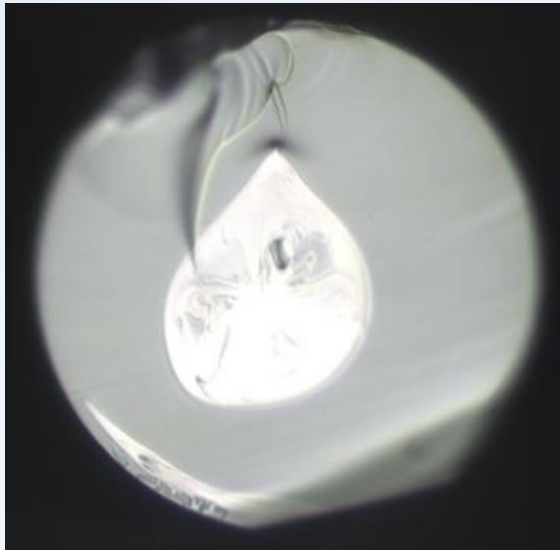


Double crucible method
(AR GLAS® cladding)

Drawing T. 1200-1300 °C

Transparent fibers but unstable process → completely deformed core

AR-Glass cladding was flowing, while this T was good for 55Si10La glass drawing



We are working on suitable glass for the cladding with CTE and T_g similar to glass core.

Results 70Si7Gd

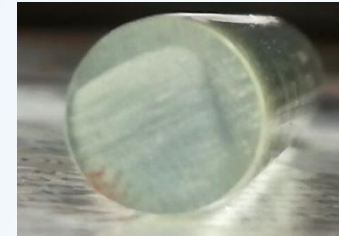


Rod-in-tube method
(AR GLAS® cladding)

Drawing at 1000 °C

Transparent fibers and stable process

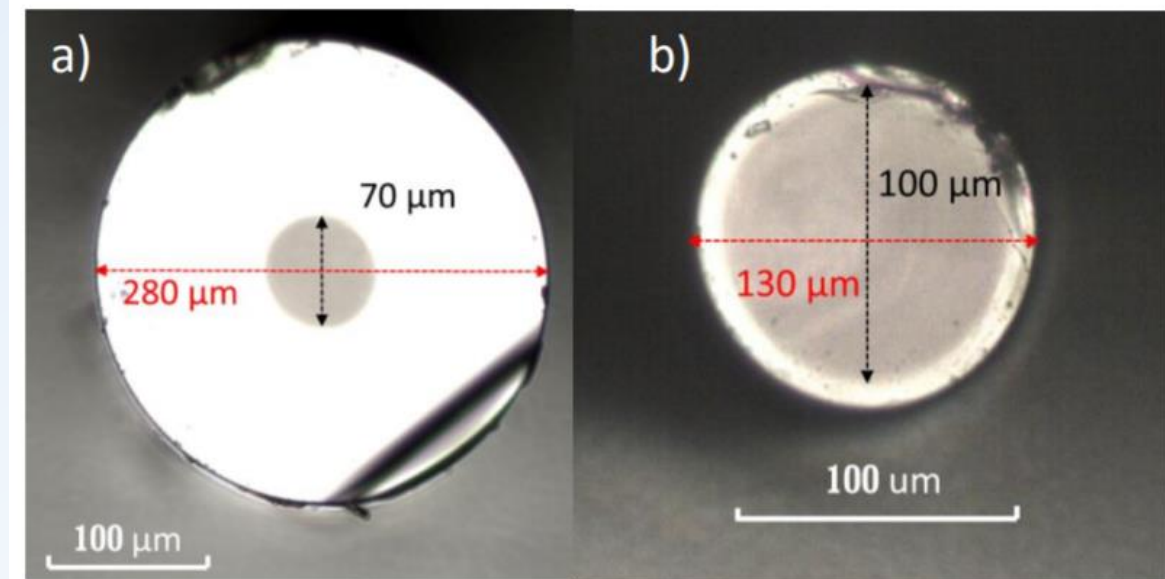
Polished glass rod



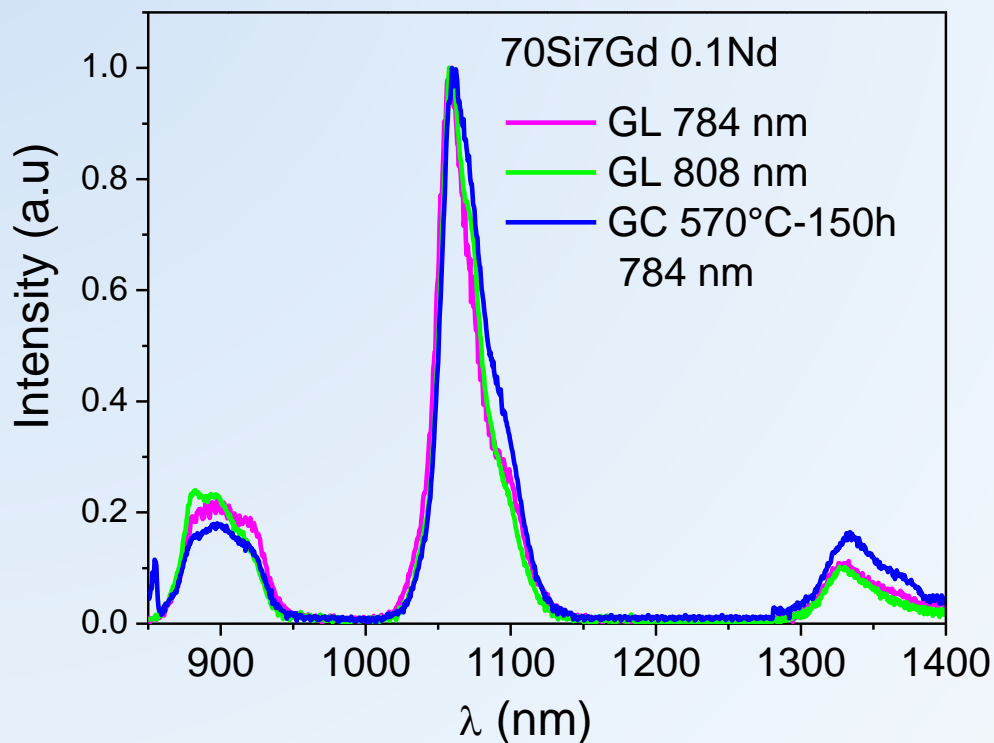
2 geometries



Core drawing

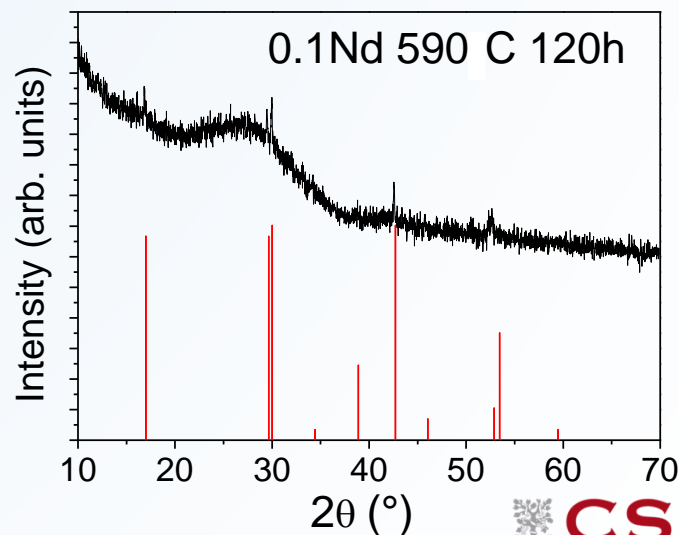
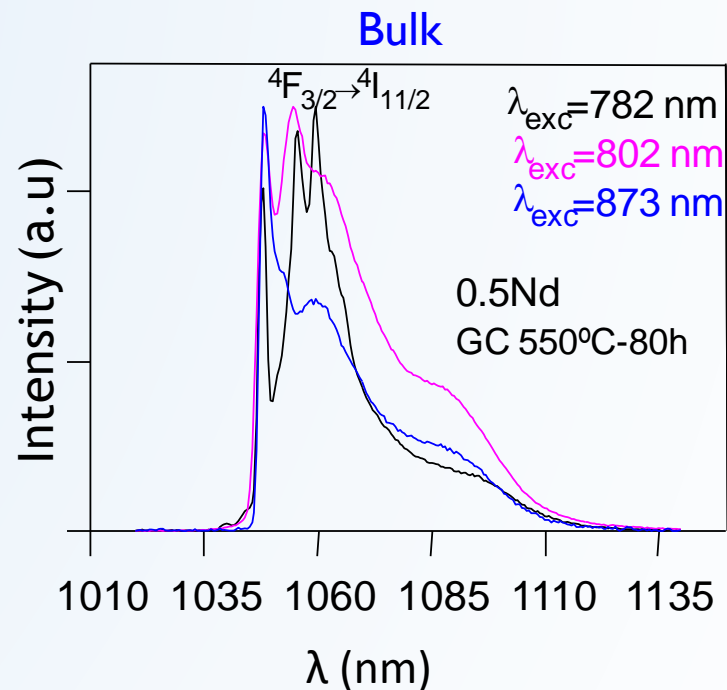


Results 70Si7Gd



No relevant differences in PL for treated and un-treated fibers:

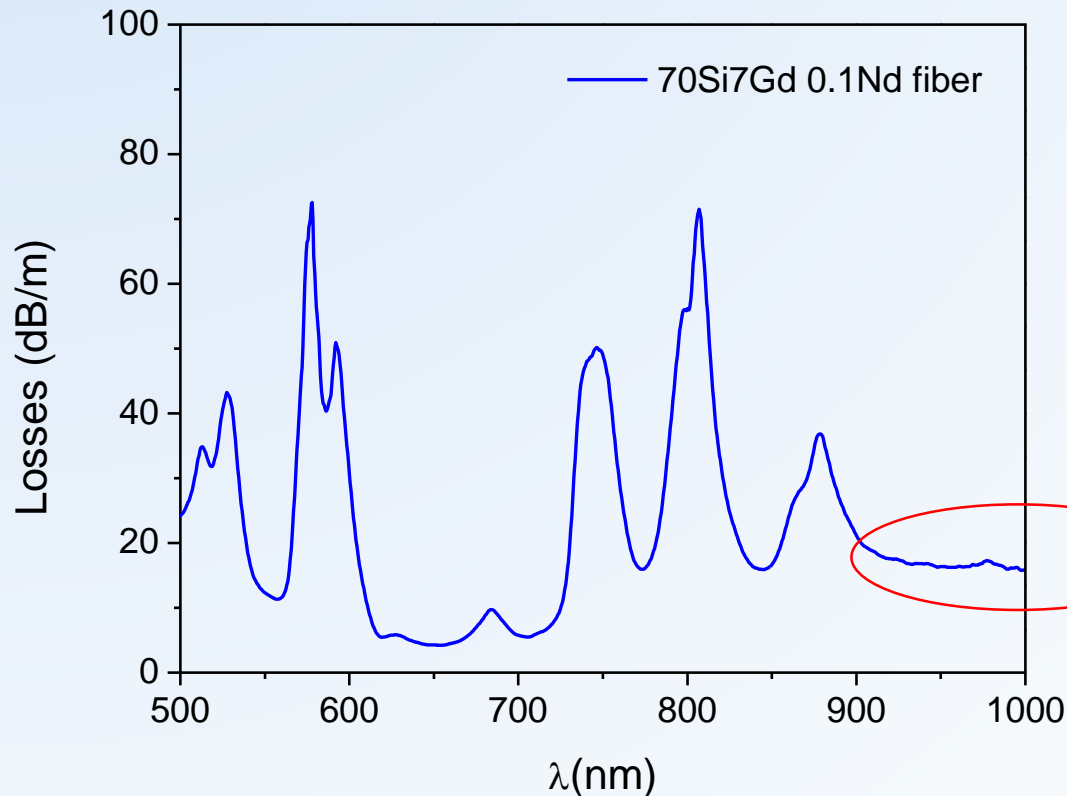
1. Wrong exc. λ ??
2. Wrong heat treatment ??



Results 70Si7Gd

Cut-back method

Spectral losses using Xe lamp



$$losses(dB / m) = \frac{10}{L} \log_{10} \left(\frac{P_{in}}{P_{out}} \right)$$

16 dB/m in the NIR
region around 1 μm



Conclusions

- Transparent nano-glass-ceramics bulk and fibres containing only LaF_3 crystals were successfully obtained. Optical fibers were obtained by a SiO_2 cladding deposition using sol-gel method.
- Crystallisation mechanisms controlled by diffusion with constant number of nuclei is similar in bulk and fibers and phase separation is precursor for crystallization.
- A Si enriched viscous barrier prevents further crystals growth and limits the crystal size to the nanometric range (9-15 nm). RE ions are incorporated into the NCs
- Site-selective excitation spectra allowed isolating Nd^{3+} ions emission in LaF_3 nanocrystals reproducing the optical properties of pure $\text{Nd}^{3+}:\text{LaF}_3$ crystals in both bulk and fibers. Better optical properties for GCs than for glasses.
- Fiber drawing using a drawing tower showed the possibility to obtain good quality optical fibers but a specific cladding it is necessary (maybe another STSM !!).

Acknowledgements

Funding: National projects

MAT2013-48246-C2-1-P

MAT2013-48246-C2-2-P



Action MP1401



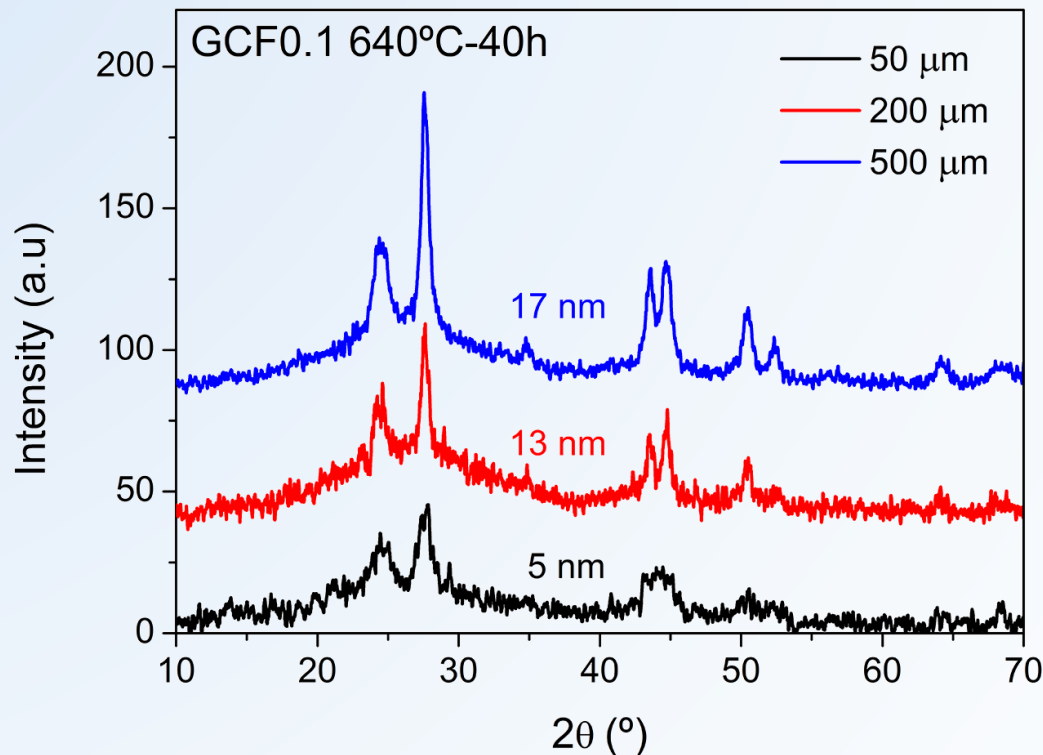
Faculty of Electrical Engineering



Thank you!

Crystal phase and crystal size

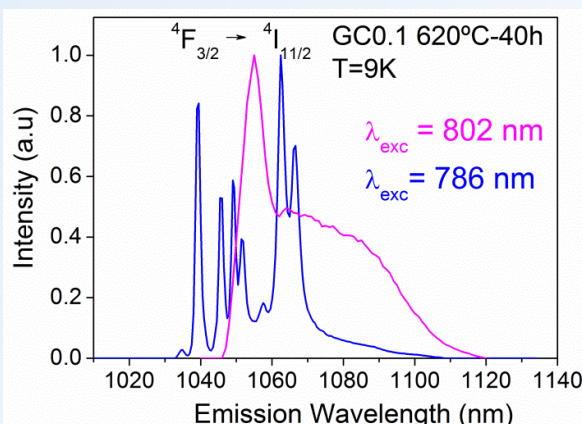
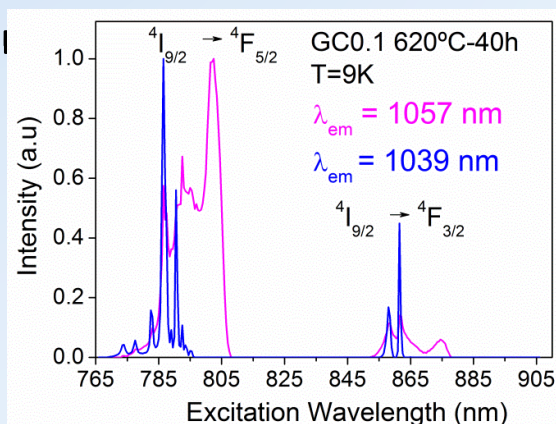
Effect of the cooling rate



Phase separation occurs during cooling. Thinner fibers cool down faster and as result a delay in the crystallization process is observed.

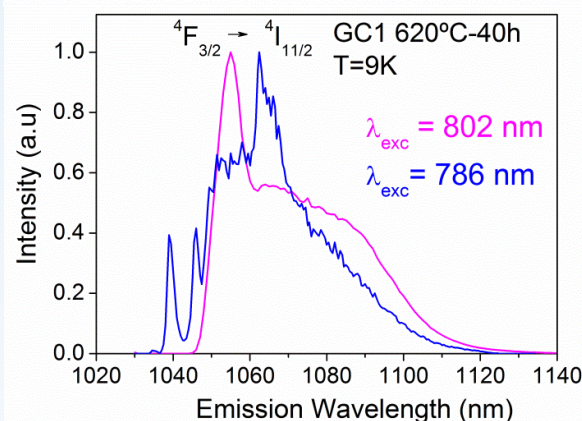
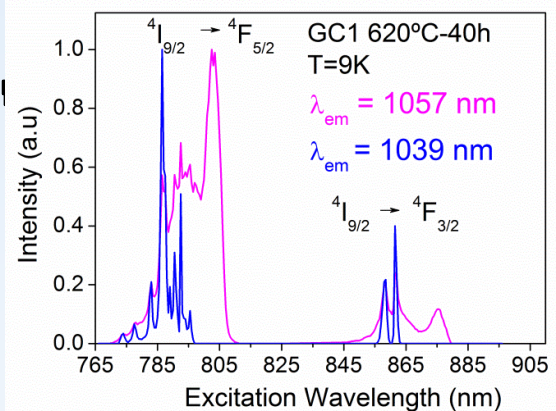
Selective PL and lifetime

What happens with the other compositions ?



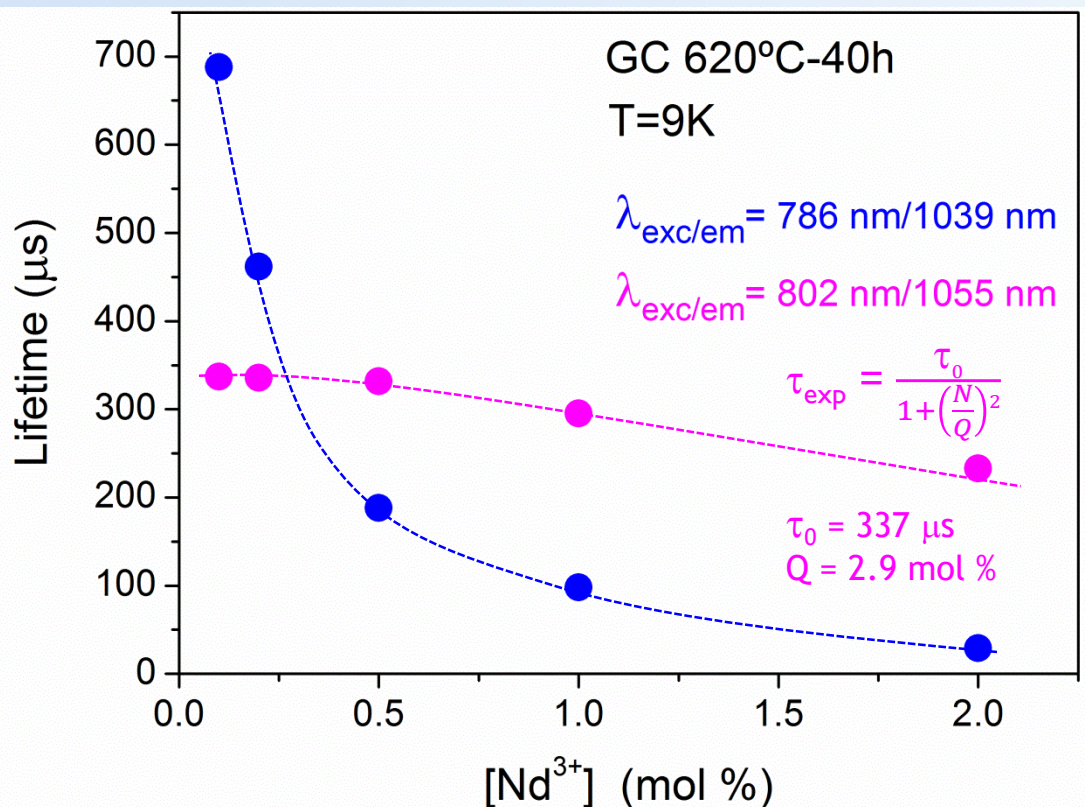
0.1Nd

Lost of intensity and broader peaks appear for Nd^{3+} emission in LaF_3 NCs increasing the concentration beyond 0.1 mol%

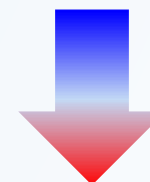


1Nd

Selective PL and lifetime



Stronger quenching of the Nd³⁺ lifetimes in the LaF₃ NCs than in glasses. High diffusion of Nd³⁺ ions from the glass matrix to the LaF₃ NCs



The effective concentration into the NCs is completely different. It can be 10 times (or more) the nominal concentration.

[Nd ³⁺] mol%	[Nd ³⁺] mol % in NCs
0.1	1.2
1	8.6

Calculated by previous XANES results